

Annual MSE Procurement Profile for the year 2018-19

Sl.no	Description of Item	Specification	Qty.	Units
1	Cutting oil	Tectyl 273 or equivalent	20	Liters
1	Lubrication Oils	Servo 32 or equivalent	20	Liters
2	Hydraulic oils	Servo 68 or equivalent	20	Liters
3	Helicoils	M2,M2.5,M3,M4,M5,M6,M8,M10, M12	100	Nos
4	Stainless Screws (Cross recessed pan Head)	IS 7483-2005; M2,M2.5,M3,M4,M5,M6	50	Nos
5	Stainless Screws (C'SK.Flat Head)	IS 7485-1974; M2,M2.5,M3,M4,M5,M6	50	Nos
6	Stainless Nut Hexagonal	IS 2389 & IS 1364; M2,M2.5,M3,M4,M5,M6	50	Nos
7	Stainless Plain washers	M2,M2.5,M3,M4,M5,M6	100	Nos
8	Stainless Spring Washers	M2,M2.5,M3,M4,M5,M6	100	Nos
9	AL alloy sheets	Grade 3103 1/2 H	50	Kgs
10	AL alloy sheets	Grade 5251 1/2 H	50	Kgs
11	AL alloy Plates	Grade 2014A T651	100	Kgs
12	S.S Rods,Hexagons and Squares	AISI 304/303Se	15	Kgs
13	Poly Methyl Metha Crylate	ASTM D702 TYPE II ,GRADE I	5	Kgs
14	Poly Corbonate	AA59502 or MIL-P-46144C PC040- FOR MILKY WHITE	10	Kgs
15	Special grease for CNC MACHINE	ISO FLEX-NBU15	1	Kgs
16	Degreasing chemical	TRICHLOROETHYLENE	10	Liters
17	Paint & powder coating stripper		10	Liters
18	TiAlN coated H.S.S Taps (ordinary)	M2,M2.5,M3,M4,M5,M6,M8,M10, M12	10	Nos
19	TiAlN coated H.S.S Taps(Helicoil)	M2,M2.5,M3,M4,M5,M6,M8,M10, M12	10	Nos
20	Micro grain solid carbide Endmills (Short and long series)	Dia (1.6,2.0, 2.5, 3.0, 4.0, 5.0, 6.0, 8.0, 10.0, 12.0, 14.0, 16.0, 20.0)	10	Nos